



## Special cleaning processes: cleaning prior to hard coating

Bath	Product	Concentration	Temperature	Time
1	<b>deconex OP 141 or deconex OP 146</b>	3-5%	55-60 °C	3-5 min
2	Rinse tap water	-	room temperature	3-5 min
3	<b>deconex OP 121 or deconex OP 171</b>	1-2%	55-60 °C	3-5 min
4	Rinse tap water	-	room temperature	3-5 min
5	Rinse DI water	-	room temperature	3-5 min
6	Rinse DI water	-	room temperature - 50 °C	3-5 min
7	Drying	-	70 °C	3-5 min
8	Hard coating	-	-	-
9	Drying (Curing)	-	-	-