



Special cleaning processes: moulds cleaning
Removal of monomer, oligomer und polymer residues after the moulding process

Bath	Product	Concentration	Temperature	Time
1	deconex OP 192	100%	60-70 °C	3-20 min
2	deconex OP 192	100%	60-70 °C	3-20 min
3	Rinse tap water	-	room temperature	3-5 min
4	deconex OP 121, deconex OP 164	1-2%	55-60 °C	3-5 min
5	Rinse tap water	-	room temperature	3-5 min
6	Rinse DI water	-	room temperature	3-5 min
7	Rinse DI water	-	room temperature - 50 °C	3-5 min
8	Drying	-	70 °C	3-5 min