



Removal of lapping paste on stainless steel and brass

| Bath | Product | Concentration | Temperature | Time |
|------|------------------------|---------------|--------------------------|---------|
| 1 | deconex HT 1218 | 5-10% | 70-75 °C | 3-5 min |
| 2 | Rinse tap water | - | room temperature | 3-5 min |
| 3 | deconex HT 1401 | 1-3% | 50-70 °C | 3-5 min |
| 4 | Rinse tap water | - | room temperature | 3-5 min |
| 5 | Rinse DI water | - | room temperature | 3-5 min |
| 6 | Rinse DI water | - | room temperature - 50 °C | 3-5 min |
| 7 | Drying | - | 80-110 °C | 3-5 min |