



Removal of oil on aluminium

Bath	Product	Concentration	Temperature	Time
1	deconex® HT 1163	3-5%	50-70 °C	3-5 min
2	Rinse tap water	-	room temperature	3-5 min
3	deconex® HT 1163	1-3%	50-70 °C	3-5 min
4	Rinse tap water	-	room temperature	3-5 min
5	Rinse DI water	-	room temperature	3-5 min
6	Rinse DI water	-	room temperature - 50 °C	3-5 min
7	Drying	-	80-110 °C	3-5 min