



## Removal of polishing paste on steel

Bath	Product	Concentration	Temperature	Time
1	<b>deconex HT 1169</b>	3-5%	70-75 °C	3-5 min
2	Rinse tap water	-	room temperature	1-5 min
3	<b>deconex HT 1233</b>	2-3%	50-70 °C	3-5 min
4	Rinse tap water	-	room temperature	1-5 min
5	Rinse DI water	-	room temperature	1-5 min
6	Rinse DI water	-	room temperature - 50 °C	1-5 min
7	Drying	-	80-110 °C	3-5 min