



Ready-for-coating cleaning of organic glass

Bath	Product	Concentration	Temperature	Time
1	deconex OP 141, deconex OP 146	3-5%	55-60 °C	3-5 min
2	Rinse tap water	-	room temperature	3-5 min
3	deconex OP 171, deconex OP 121	1-2%	55-60 °C	3-5 min
4	Rinse tap water	-	room temperature	3-5 min
5	Rinse DI water	-	room temperature	3-5 min
6	Rinse DI water	-	room temperature - 50 °C	3-5 min
7	Drying	-	70 °C	3-5 min