



Removal of polishing paste on copper alloys and stainless steel

Bath	Product	Concentration	Temperature	Time
1	deconex HT 1169	3-5%	70-75 °C	3-5 min
2	Rinse tap water	-	room temperature	3-5 min
3	deconex MetalClear	2-3%	50-60 °C	3-5 min
4	Rinse tap water	-	room temperature	3-5 min
5	Rinse DI water	-	room temperature	3-5 min
6	Rinse DI water	-	room temperature - 50 °C	3-5 min
7	Drying	-	80-110 °C	3-5 min