



## Removal of WC/C and DLC coatings from HSS and other tool steels

Batj	Product	Concentration	Temperature	Time
<b>pre-cleaning</b>				
1	deconex HT 1170	3%	60 °C	3-5 min
2	Rinse tap water	-	room temperature	30-60 s
3	Rinse DI water	-	room temperature	30-60 s
Drying - customer specific				
<b>de-coating</b>				
4	<b>deconex de-coat 220</b>			
	WC/C	20 g/l	-	0.5-3 h
	DLC	20 g/l	-	depending on the coating
5	Rinse soft or DI water	-	room temperature	30-60 s
Drying - customer specific				
6	<b>Option:</b> a.) Corrosion protection <b>or</b> b.) Cleaning process prior to coating <b>Please ask Borer Chemie AG for details!</b>			